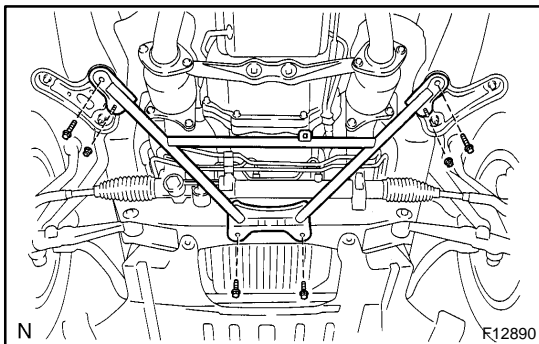


## REMOVAL

### NOTICE:

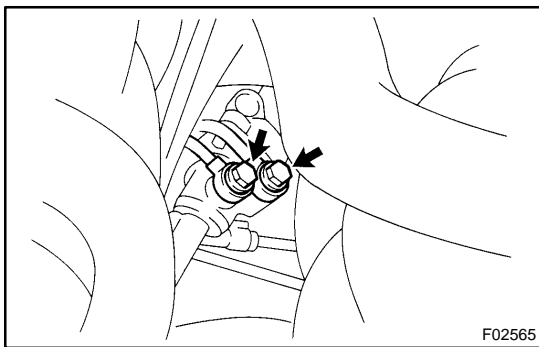
Remove the steering wheel assembly before the steering gear removal, because there is possibility of breaking of the spiral cable.

1. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
2. REMOVE STEERING WHEEL PAD (See page [SR-11](#))
3. REMOVE STEERING WHEEL (See page [SR-11](#))
4. DISCONNECT RH AND LH TIE ROD ENDS  
(See page [SA-9](#))
5. DISCONNECT INTERMEDIATE SHAFT ASSEMBLY  
(See page [SR-11](#))



### 6. REMOVE FRONT SUSPENSION MEMBER BRACE

Remove the 6 bolts and front suspension member brace.



### 7. DISCONNECT PRESSURE FEED AND RETURN TUBES

- (a) Pressure feed tube:  
Remove the union bolt and gasket.
- (b) Return tube:  
Remove the union bolt and gasket.

### 8. 2JZ-GE Engine: DISCONNECT TUBE CLAMP

Remove the bolt and disconnect the tube clamp.

### 9. 3UZ-FE Engine: DISCONNECT 2 TUBE CLAMPS

Remove the 2 bolts and disconnect the 2 tube clamps.

### 10. REMOVE PS GEAR ASSEMBLY

- (a) Disconnect the connector.
- (b) Remove the 4 gear assembly set bolts and PS gear assembly.

### 11. REMOVE BRACKET AND GROMMET